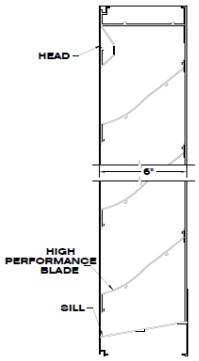
Model A6080-6085
6" (152.4 mm) High Performance Fixed Extruded Mullion Louver

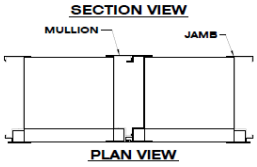
Material:

Material:	6063-T6 Alloy
Nominal Thickness (heads, sills, jambs, & mullions):	0.081" (2.06 mm)
Nominal Blade Thickness:	0.078" (1.98 mm)
Furnished With:	Birdscreen: ½" intercrimp aluminum mesh, 0.063" diameter wire removeable aluminum bird screen in an aluminum frame
Additional Options (at additional cost):	Insect screen (in lieu of bird screen), Continuous clip angles for attachment Sheet blank off, Insulated blank off Sill pans, Flange frames Integrated glazing frames

Test Summary:
For a 4 Foot by 4 Foot Unit.
Tested with mill finish and no screen

- Free area = 8.24 ft² (0.77 m²)
- Percent free area = 51.5%
- Free area velocity at the point of beginning water penetration (@ 0.01oz. / ft² of free area based on a 15 minute interval test) = 900 FPM (4.57 m/s)
- Intake pressure drop at 0.01 oz. / ft² free area velocity = 0.13 in. H_2O (33.0 Pa)





Construction Specialties Inc. certifies that the louver model A6080-A6085 shown herein is licensed to bear the AMCA Seal.
The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified ratings Program. The AMCA Certified Ratings Seal applies to air performance ratings and water penetration ratings.

Discharge Coefficient
Intake Cd = 0.39 (Class 2)
AMCA certifies the coefficient class only

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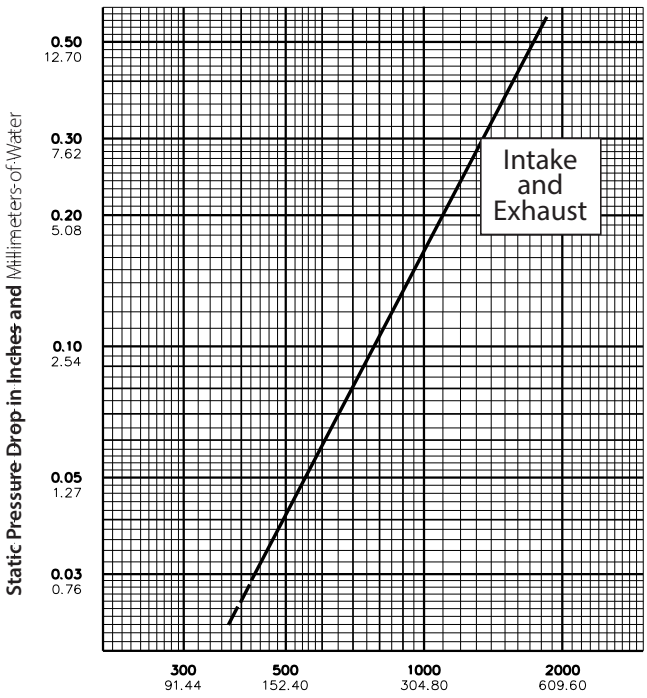
Water Penetration Statement

AMCA defines the point of beginning water penetration as the free area velocity at which the AMCA water test has yielded 0.01 or less ounces of water per square foot of louver free area during a 15-minute test period.



Data corrected to standard air density.
48" x 48" louver tested to figure 5.5.

Free Area Table (Free area in **sq.feet** and sq. meters)
For additional sizes, please visit:
https://www.c-sgroup.com/architectural-louvers/louvers-airflow-tool

Width in Inches and Meters

Height in Inches and Meters

	18 0.46	24 0.61	30 0.76	36 0.91	42 1.07	48 1.22	54 1.37	60 1.52
18 0.46	0.88 0.06	0.96 0.09	1.26 0.12	1.63 0.14	1.82 0.17	2.10 0.20	2.39 0.22	2.67 0.25
24 0.61	1.07 0.10	1.62 0.14	1.98 0.18	2.43 0.23	2.88 0.27	3.33 0.31	3.78 0.35	4.23 0.39
30 0.76	1.47 0.14	2.09 0.19	2.70 0.25	3.32 0.31	3.94 0.37	4.56 0.42	5.18 0.48	5.80 0.54
36 0.91	1.88 0.17	2.86 0.25	3.43 0.32	4.22 0.39	5.00 0.46	5.79 0.54	6.57 0.61	7.36 0.68
42 1.07	2.28 0.21	3.21 0.30	4.18 0.39	5.11 0.47	6.06 0.56	7.01 0.65	7.97 0.74	8.92 0.83
48 1.22	2.86 0.25	3.77 0.35	4.89 0.45	6.01 0.56	7.12 0.66	8.24 0.77	9.36 0.87	10.48 0.97
54 1.37	3.06 0.28	4.33 0.40	5.62 0.52	6.90 0.64	8.19 0.76	9.47 0.88	10.76 1.00	12.04 1.12
60 1.52	3.46 0.32	4.90 0.45	6.36 0.59	7.80 0.72	9.25 0.86	10.70 0.99	12.16 1.13	13.60 1.26
66 1.68	3.84 0.36	5.48 0.51	7.07 0.66	8.69 0.81	10.31 0.96	11.93 1.11	13.54 1.26	15.16 1.41
72 1.83	4.24 0.39	6.02 0.56	7.80 0.72	9.58 0.89	11.37 1.06	13.16 1.22	14.94 1.39	16.72 1.55
78 1.98	4.83 0.43	6.68 0.61	8.63 0.79	10.48 0.97	12.43 1.15	14.38 1.34	16.33 1.52	18.28 1.70
84 2.13	5.03 0.47	7.14 0.66	9.28 0.86	11.38 1.06	13.48 1.25	15.61 1.45	17.73 1.65	19.84 1.84
90 2.29	5.42 0.50	7.71 0.72	9.99 0.93	12.27 1.14	14.56 1.35	16.84 1.56	19.12 1.78	21.40 1.99
96 2.44	5.82 0.54	8.27 0.77	10.72 1.00	13.17 1.22	15.62 1.45	18.07 1.68	20.52 1.91	22.97 2.13
102 2.59	6.21 0.58	8.83 0.82	11.45 1.06	14.06 1.31	16.68 1.55	19.29 1.79	21.91 2.04	24.53 2.28
108 2.74	6.61 0.61	9.39 0.87	12.17 1.13	14.96 1.39	17.74 1.65	20.52 1.91	23.30 2.17	26.09 2.42
114 2.90	7.00 0.65	9.96 0.92	12.90 1.20	15.85 1.47	18.80 1.75	21.76 2.02	24.70 2.29	27.66 2.57
120 3.05	7.40 0.69	10.52 0.98	13.63 1.27	16.75 1.56	19.86 1.85	22.98 2.13	26.09 2.42	29.21 2.71
126 3.20	7.80 0.72	11.08 1.03	14.36 1.33	17.64 1.64	20.92 1.94	24.21 2.25	27.49 2.55	30.77 2.86
132 3.35	8.19 0.76	11.64 1.08	15.09 1.40	18.54 1.72	21.98 2.04	25.43 2.36	28.88 2.68	32.33 3.00
138 3.51	8.59 0.80	12.20 1.13	15.82 1.47	19.43 1.81	23.05 2.14	26.66 2.48	30.28 2.81	33.89 3.15
144 3.66	8.98 0.83	12.76 1.19	16.54 1.54	20.33 1.89	24.11 2.24	27.88 2.59	31.67 2.94	35.45 3.29
150 3.81	9.38 0.87	13.32 1.24	17.27 1.60	21.22 1.97	25.17 2.34	29.12 2.71	33.07 3.07	37.01 3.44
156 3.96	9.77 0.91	13.89 1.29	18.00 1.67	22.12 2.05	26.23 2.44	30.35 2.82	34.46 3.20	38.57 3.58
162 4.11	10.17 0.94	14.45 1.34	18.73 1.74	23.01 2.14	27.28 2.54	31.57 2.93	35.86 3.33	40.14 3.73
168 4.27	10.56 0.98	15.01 1.39	19.46 1.81	23.91 2.22	28.35 2.63	32.80 3.05	37.26 3.46	41.70 3.87
174 4.42	10.96 1.02	15.57 1.45	20.19 1.88	24.80 2.30	29.42 2.73	34.03 3.16	38.64 3.59	43.26 4.02
180 4.57	11.35 1.05	16.13 1.50	20.92 1.94	25.70 2.39	30.48 2.83	35.26 3.28	40.04 3.72	44.82 4.16
186 4.72	11.75 1.09	16.70 1.55	21.64 2.01	26.59 2.47	31.54 2.93	36.49 3.39	41.43 3.85	46.38 4.31
192 4.88	12.14 1.13	17.26 1.60	22.37 2.08	27.49 2.55	32.60 3.03	37.71 3.50	42.83 3.98	47.94 4.45
198 5.03	12.54 1.17	17.82 1.66	23.10 2.15	28.38 2.64	33.66 3.13	38.94 3.62	44.22 4.11	49.50 4.60

Upper Numerals English Units/Lower Numerals Metric Units

